

4/13/2018

Print



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200

## Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	To
P0039156	ACI001-VC	4	1	Net 30	MT-4140-B-0.500x3.500	4140 Steel Bar 0.500 X 3.500 ; AISI 4140 STEEL BAR PER ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S- 5626 MINIMUM ROCKWELL C = 28 RC MAXIMUM ROCKWELL C = 32 RC receive ft				6	3/16/2018	6		S060738	Stock	4/13/2018	\$ 27.50 / ft	0		\$11
Total:										6		6								\$13

Plex 4/13/2018 8:14 AM Dart Dubois Pascal



ACIER OUELLETTE INC.

DELIVERY - USINE

Customer No

CL10001056

Date

2018/03/01

Delivery date

2018/03/13

Your order No

039156

Processed by

Josianne Bourdon

Salesman

Carrier

OUELLETTE VALLEYFIELD

Credit Terme

Net 30 Days

Page

1

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Instruction F-M

Alt: CHANTAL LAVOIE Tél.: 613-632-5200  
Delivery Route 5

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
1 PLATE 4140 HT 1/2 RANDOM NS P4140-12HT-V 8509 <i>1 X 3 1/2" X 72" HEAT: 300536 AC14005-FU-12/03</i>	35.73	1.75	PI2_SCLB		14					
2 ALU PLATE 2 1/4 6061-T651 RANDOM PAL-2146061-V 7464 <i>1 X 13 1/2" X 72" HEAT: 651215 AC14006-TH-07/03</i>	216.88	6.75	PI2_SCLB		14					
Total Weight (lbs): 252.61				NIR: R-109516-6						

Conditions: All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administrative charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 35% restocking charge.

Prepared By:

Verified By:

Delivered By:

Time

Customer's Signature

Date

Total (\$CAD)

Copy

CO00076623

3/2/2018

## PURCHASE ORDER



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO039156

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO039156  
**PO Date:** 3/1/18  
**Due Date:** 3/7/18  
**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Lavoie, Chantal  
Phone: clavoie@dartaero.com

**Via:** Ground  
**Pymt Terms:** Net 30

**Freight Terms:**  
**Special Comments:** quote no: sou0088895, sou0088998

REVISED  
E-MAILED  
MAR 02 2018

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	MT-HRS-P-0 500		Hot Rolled Steel Plate 0.500" (44W) receive sf	Firmed	3/7/18	32 sf	0 sf	32 sf	\$13.167187/sf	\$421.31
Line Item Note note: please cut sheet in two										
2	M6061T6B0.500X00.500		6061T6 Bar 0.500 X 0.500 MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	3/7/18	12 ft	0 ft	12 ft	\$0.8575/ft	\$10.29
3	MT-4140-B-2.250X8.000		AISI 4140 Steel Bar Material: AISI 4140 STEEL BAR AS PER ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626 MIN. ROCKWELL C = 28 RC MAX. ROCKWELL C = 32 RC NOTE: cut material in 12" lenght	Firmed	3/16/18	6 ft	0 ft	6 ft	\$153.73166/ft	\$922.38

MAR 19 2018

DAS  
11  
8-89

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3/2/2018

## PURCHASE ORDER

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	MT-4140-B-0.500x3.500		4140 Steel Bar 0.500 X 3.500 AISI 4140 STEEL BAR PER ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626 MINIMUM ROCKWELL C = 28 RC MAXIMUM ROCKWELL C = 32 RC receive ft	Firmed	3/7/18	6 ft	0 ft	6 ft	\$27.50/ft	\$165.00
5	MT-HRS-P-0.250		Hot Rolled Steel Plate 0.250" (44W) Hot Rolled Steel Plate 0.250" thick	Firmed	3/7/18	32 ft	0 ft	32 ft	\$6.33183/ft	\$202.62
6	MT-4140QT-R1.750		AISI 4140 Quenched & Tempered Steel Round Bar 1.750" Dia. AISI 4140 Q&T Round Bar MAT'L: AISI 4130 QUENCHED & TEMPERED ROUND BAR AS PER ASTM 4140 QT OR ASTM 4142 QT	Firmed	3/7/18	12 ft	0 ft	12 ft	\$18.07666/ft	\$216.92
7	MT-4140QT-R2.375		MT-4140 QT-R2.375 MAT'L: AISI 4130 QUENCHED & TEMPERED ROUND BAR AS PER ASTM 4140 QT OR ASTM 4142 QT	Firmed	3/7/18	12 ft	0 ft	12 ft	\$46.6666/ft	\$560.00
8	M4140N-R0.750		4140 Steel Round Bar 0.750" receive ft	Firmed	3/7/18	12 ft	0 ft	12 ft	\$2.4925/ft	\$29.92
9	M6061T6S2.250X13.500		6061-T6 Sheet 2.250" Thick x 13.500" Wide MATERIAL 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209	Firmed	3/7/18	6 ft	0 ft	6 ft	\$171.315/ft	\$1,027.88

Line Item Note note: please cut sheet in two

## Order Notes

Grand Total: \$3,556.42

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3/2/2018

PURCHASE ORDER

Order Notes

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents
- A048 counterfeit parts avoidance, detection, mitigation and disposition program
- A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

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# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-4140-B-0.500X3.500

PO / BATCH NO.: 039156/5060738

DATE: APR 13 2018

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 61  
 QUANTITY INSPECTED: 61  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.500  
 THICKNESS RECEIVED: 0.500  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/>	
CORROSION	Y <input type="radio"/> N <input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/>	use for cert tooling only PD 13-4-13
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/>	
PHOTO REQUIRED	Y <input type="radio"/> N <input checked="" type="radio"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/>	Heat # 300536
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="radio"/> N <input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="radio"/> N <input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 11</u>	SIGNED OFF BY: _____
DATE: <u>9-89 APR 13 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

8 7 6 5 4 3 2 1

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	17-790	17.12.13	VM	ML
B	MIN & MAX Rc CHANGED	18-523	18.01.24	VM	ML
C	ADD AISI 4142	18-544	18.02.14	ML	ML

## SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 4140 / 4142 STEEL BAR  
MINIMUM ROCKWELL C = 28 Rc  
MAXIMUM ROCKWELL C = 32 Rc

SPECIFICATION: ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626, MIL-S-24093

PART NUMBER: MT-4140-B-[T.TTT] x [W.WWW]  
WHERE "T.TTT" = THICKNESS IN INCHES  
WHERE "W.WWW" = WIDTH IN INCHES  
EX. 4.0" x 6.0" BAR = MT-4140-B-4.000x6.000

<b>DART</b> AEROSPACE		Newmarket, Ontario, Canada		
TITLE AISI 4140 / 4142 STEEL BAR				
PART NO.	MT-4140-B	REV	C	
TOOL NO.				
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DIMENSIONS APPLY AFTER FINISHING				
DESIGNED BY:	VM 12/13/2017	TOLERANCES	FRACTIONS ± 1/8	
DRAWN BY:	ML 02/14/2018	ANGLES	± 0°	
CHECKED BY:	VM 02/14/2018	XX ± .01	ANGLE	± 0°
APPROVED BY:	ML 02/14/2018	X ± .1	ROUNDS	± .005
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*ML*

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